



# 319ET6

Thermoplastic Door Shoe

## PRODUCT CUT SHEET

### Material

Aluminum Alloy 6063, T5 Temper  
Thermoplastic Polymer: Polyvinyl Chloride (PVC) Formulated  
with an Environmentally Friendly Bio-Based Plasticizer  
Seal with Rigid Base and Soft Vinyl Fins is Dark Brown

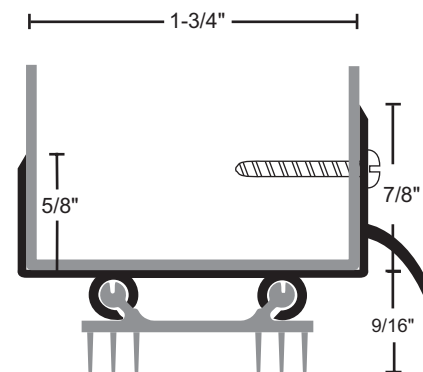
- Economical
- Flame resistant
- Moisture Resistant
- Temperature Range 0°F to 140°F
- Oxidative Degradation From Age and Exposure to Cold, Heat and UV Causes Hardening, Loss of Memory and Resilience, Cracking, Crazing and Discoloration
- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- 48" Maximum Length

### Finishes

319ET6 Mill Aluminum  
319ET6DKB Dark Bronze

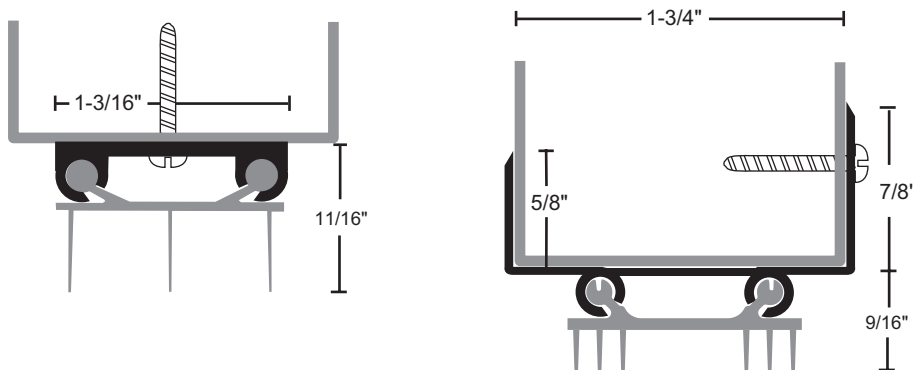


PROJECT:
SUBMITTED BY:
DATE:
NOTES:



NGP-GKT-319ET6-PCS-1220-A

## Thermoplastic (T) Door Bottom Shoes



**WARNING:** These products can expose you to chemicals including DEHP Plasticizer or DINP Diisononyl phthalate, which are known to the State of California to cause cancer and/or developmental and reproductive harm. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### Installation Instructions

1. Measure and cut metal retainer and gasketing insert to fit.
2. Items with drip cap should be notched to clear stops on jambs before installation.
3. Position seal on door with gasket compressed 1/16" against sill.
4. Mark screw holes.
5. Drill pilot holes with a 7/64" bit.
6. Install with screws provided.
7. Slide gasketing into metal retainer until a 6" length remains out. Bend this section against the retainer to a 45° angle to create a slight bow in the material to create a tension to keep the gasketing tight, then release. Slide the rest of the way into the retainer. For extra security, repeat the bending process on opposite end.
8. Adjust height so that gasket does not impede proper closing and latching of door.



POSITIVE PRESSURE TESTED GASKETING MATERIALS  
FOR FIRE DOORS  
FOR APPLICATION TO HOLLOW-METAL-TYPE FIRE DOORS  
RATED UP TO 3 HOURS AND WOOD-TYPE FIRE DOORS  
RATED UP TO 1-1/2 HOURS.  
CATEGORY H

Smoke and Draft Control gasketing (Category H) tested to UL 1784;  
meets requirements of NFPA 105, IBC for use on "S" label doors.